

## HOW TO DO A COMPLETE RESTART TO A TI525 or TI545 PLC

1. Hook up the following cable from the laptop computer com1 port to the RS232 program port on the TI525 or TI545 processor.  
500.1.1315 – TI525  
328.51.438 – TI545
2. Turn on the power to the laptop computer.
3. At the c:\> prompt, change the directory to the tisoft directory by typing CD\TISOFTx.  
( the tisoft directory name may change per application )
4. At the c:\TISOFTx> prompt type TI505 and then press the enter key.  
( you are now in the TISOFT programming software for the TI525 or TI545 PLC )
5. Go online with the PLC by pressing the F4-on line key.
6. When online with the PLC press the F6-aux key.( this is the screen that you will remain in for the remaining steps. )
7. To do a complete restart, use the arrow keys to move the cursor to the RESETS AND RESTARTS selection. To the right you will see various options. Type 12-Complete restart mode then press the enter key. When you receive the message, PLC complete restart?, press F2-yes.
8. When back to the auxiliary menu, exit the TISOFT program by pressing the F1-exit key, then the F2-yes key ( when required ) until you are back to the c:\> prompt on the computer. Disconnect the cable and turn off the laptop.